

7.3L TIMING COVER REPAIR PLATE INSALLATION by DIESELSITE

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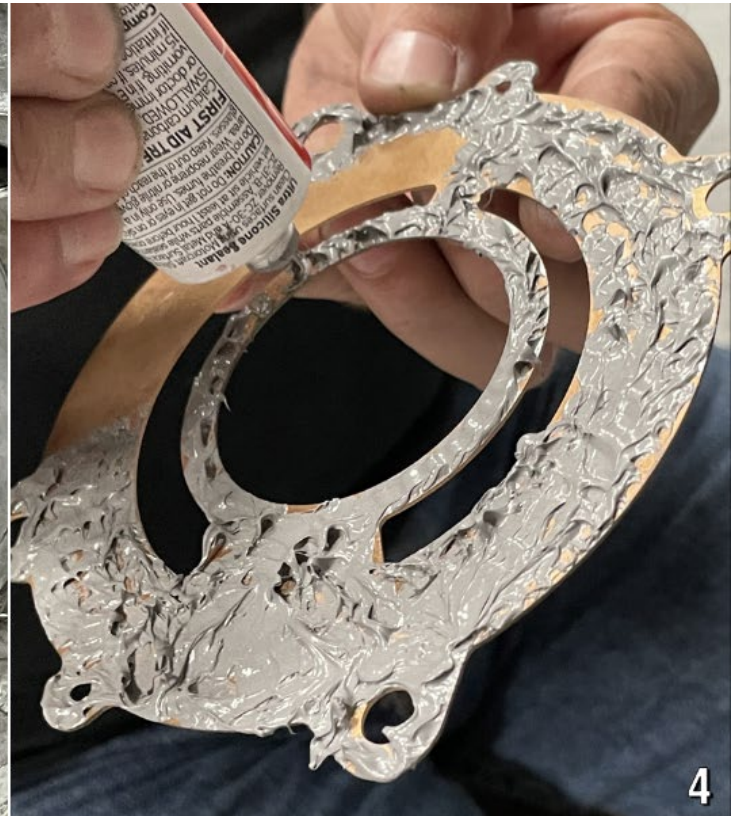
1. Remove Balancer and LPOP.

2. Remove all old silicon, gasket material, and all debris from surface area of front timing cover and at least ½" outside the area.



3. Use parts cleaner to remove all oil residue and put paper towels or something to keep any residual oil from dripping out while you prepare the plate.

4. Make sure you check which side faces the timing cover and place a thin even layer of silicon on the plate.



5. Remove the towels and before any oil comes out, place the plate against the front cover aligning with the dowel pins.

6. Install plate tool and use existing pump bolts to compress plate and silicon.
Tighten to 15 Ft-Lbs.



7. After at least 12 hrs, remove bolts and plate tool. If you need to use a screwdriver to pry off, make sure you only grab the tool and not grab the repair plate.

8. Use an exacto or razor blade to trim all excess silicon from inside grooves and around crank.
DO NOT PULL SILICON! ONLY CUT!



9. Install pump and harmonic balancer and start engine. Check for leaks.